CIGARETTE SPECIFICATION

STOCKTON STREET
BUCKS LIGHTS KS REGULAR SP/& 6's FTB
BRAND CODE-1260 (STD) /& 1263 (STD)

EFFECTIVE DATE: 02/26/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O				
DILUTION TARGET	:	15.0 +/- 5.0	%				

TIPPING PAPER : 62MM X 3500M CK/WHT SGL KC 236M2 12-042-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1220 - 13.00% BUCKS LIGHTS REGULAR SP (FTB: A1220 @ 13.25%)
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: OCHRE FRY # 92839 (MK 9/MK 10/PROTOS) 60-508-A
: OCHRE FRY# 94660 (MARK 8) 60-516-A

PRINT DIE : DRAWING NUMBER #245505 (PICTORIAL OF A BUCK)

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REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 16NC
: (35CU/0.6%) PM MATERIAL CODE 10-135-A TO 19NC
: (28CU/0.6%) PM MATERIAL CODE 10-023-A TO INCREASE
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 2/19/90
PREPARATION DATE : 2/19/90 PRINTING TIME : 12:59:30

APPROVED BY: : SUPERCEDES SPECIFICATION DATED: 1/10/90

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